

Assembly

1. The restraining rod contains a bungee cord to aid in assembly. Applying Loctite 648 is an optional step.
 - 1.1. Apply Loctite 648 to the outer surface of the 5/16 in end of the tubes.



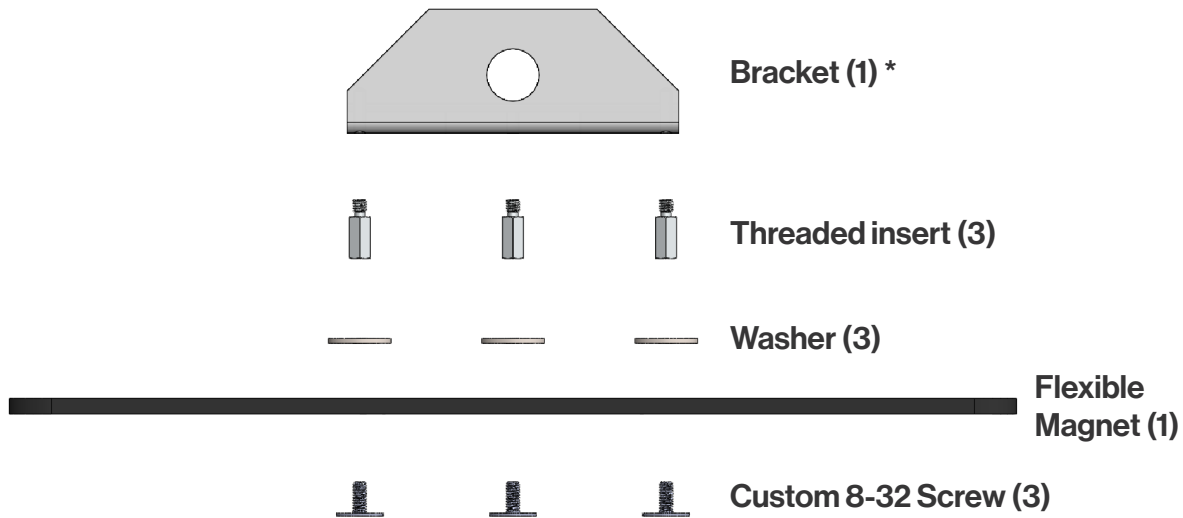
- 1.2. Secure the tubes together by inserting the Loctite 648-covered 5/16 in tube ends inside the 3/8 in tube ends.
2. Push the ends of the tubes together until the 5/16 in tube ends are no longer visible and the outer tubes are flush with each other.



- 2.1. Hold the tubes together tightly for five minutes if using Loctite 648.
 - 2.2. Let the restraining rod cure for 24 hours before use.

Magnetic/Precision Vehicle Stator Restraint (MVSR/PVSR)

1. Assemble the stator restraint in the order shown in the diagram below.



* MVSR bracket pictured

2. Attach the flexible magnet of the stator restraint assembly to the vehicle and insert the restraining rod through the hole in the bracket.
3. Attach the restraining rod to the Slip Ring Assembly or Wheel Pulse Transducer using one pair of the attachment holes for two 8-32 screws.
4. To remove, pull up on the corners of the flexible magnet. In extreme or non-magnetic conditions, place weatherproof tape over the edges of the flexible magnet.